



Product Data Sheet

S5450

S5450 is a flammable, fast-drying, quick-setting canister adhesive designed to produce a strong permanent bond in the insulation market. Its outstanding features include high initial tack, high green strength and long open time.

TYPICAL PROPERTIES

Color:	Amber
Base:	Synthetic Rubber
Solvent System:	Methyl Acetate
Solids:	48.65%
Wt./Gal:	7.46 lbs.
Open Time:	24 Hours
VOC content:	77 g/L (less water/exempts)
HAP content:	0 g/L
VOC %:	9.24%
VHAP content:	0%
VHAP/# solids:	0 lbs.

S5450 should only be applied to clean, dry surfaces. Best bonds are obtained if substrates and adhesive are maintained at temperatures above 60 °F. It is important that the adhesive be applied in a smooth, uniform coat and sufficient pressure applied to insure complete contact. Product may be sprayed, brushed or rolled. Drying time and coverage per gallon will vary according to the method and rate of adhesive application and local atmospheric conditions. Cool temperatures and/or high humidity may slow drying.

Slocum Adhesives Corporation
2500 Carroll Avenue
Lynchburg, Virginia 24501
Tel. 434-847-5671
Fax. 434-846-2440
Website www.slocumadhesives.com
Email Slocum@slocumadhesives.com

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